i Application No Internat PCT/112004/000661

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B65H16/06 B65H67/02

According to International Patent Classification (IPC) or to both national classification and IPC

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

. DOCUME	NTS CONSIDERED TO BE RELEVANT	ant passages	Relevant to claim No.
ategory °	Citation of document, with indication, where appropriate, of the relev		
, ·	WO 00/56644 A (FABIO PERINI S.P.A BIAGIOTTI, GUGLIELMO) 28 September 2000 (2000-09-28) page 3, line 1 - page 5, line 9; 1,2		1,2,11, 41
Y	PATENT ABSTRACTS OF JAPAN vol. 1995, no. 09, 31 October 1995 (1995-10-31) & JP 07 157155 A (HYMEX:KK), 20 June 1995 (1995-06-20)		1,2,11, 41
Α	abstract EP 1 136 406 A (PAPER CONVERTING COMPANY) 26 September 2001 (2001 paragraph [0001] - paragraph [00 figure 1		1
	urther documents are listed in the continuation of box C.	Patent family members are liste	d in annex.
° Special "A" docu con "E" earliin "L" docu wh cita "O" docu oth	categories of cited documents: ment defining the general state of the art which is not sidered to be of particular relevance or document but published on or after the international g date ment which may throw doubts on priority claim(s) or ich is cited to establish the publication date of another lation or other special reason (as specified) ument referring to an oral disclosure, use, exhibition or ument published prior to the international filing date but er than the priority date claimed	"T" later document published after the in or priority date and not in conflict we cited to understand the principle or invention "X" document of particular relevance; the cannot be considered novel or can involve an inventive step when the "Y" document of particular relevance; the cannot be considered to involve an document is combined with one or ments, such combination being ob in the art. "8" document member of the same pate	e claimed invention not be considered to document is taken alone te claimed invention inventive step when the more other such docu- vious to a person skilled
Date of	the actual completion of the international search 31 March 2005	Date of mailing of the International 18. 05.	
Name a	nd mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Fachin, F	

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT Relevant to claim No. Citation of document, with indication, where appropriate, of the relevant passages US 3 276 711 A (MARTIN MERRILL D) 4 October 1966 (1966-10-04) column 1, line 7 - column 1, line 63; figures 1-5,16 1 Α·

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple Inventions in this international application, as follows:
see additional sheet
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-26, 41
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-26,41

Plant for the production of logs of web material comprising a plurality of carriages which transfer the reels from a loading station to an unwinder, sustain the reels during unwinding and convey the mandrels back to a recovery area.

2. claims: 27-40

Carriage for supporting reels of web material wound on mandrels comprising a rolling track of said mandrels and a device for locking said mandrels in a position along the rolling track.

Application No PCT/IT2004/000661

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